

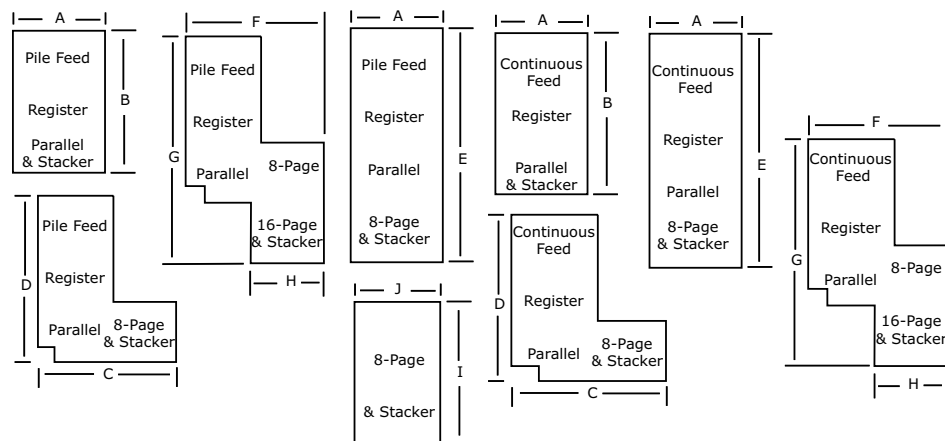
BAUM 20 *AutoSet*™ Specifications

Baum 20 <i>AutoSet</i> ™	Continuous	Pile
Maximum Sheet Size	20.5" x 33"	20.5" x 33"
Minimum Sheet Size	4" x 6"	4" x 6"
Fold Rolls (Std.)	Combination Poly/steel	Combination Poly/steel
Electrics (Std.)	220/3/60	220/3/60
Pump Drive	3 HP	1-1/2 HP
Pile Stack Height	--	25"
Baumset Roller Settings	Standard	Standard
Fold Plates	4 per section	4 per section
Combination fold plates in all positions		
Slitter Shaft Diameter	1-1/8"	1-1/8"
Speed	8200 ipm	8200 ipm
Fold Roll Drive	3/4 HP AC Inverter	3/4 HP AC Inverter
Sound Covers	standard	standard
Shipping Weights:		
Pile/Par/Stacker	--	1600 lbs.
Continuous Feeder only	1400 lbs.	--
Parallel/Stacker [for continuous]	860 lbs.	--
8-Page	860 lbs.	860 lbs.
16-Page	860 lbs.	860 lbs.

NOTE: Specifications subject to change without notice.

BAUM 20 *AutoSet*™ Floor Layouts

	A	B	C	D	E	F	G	H	I	J
Pile	45	112	99	115	165	100	174	40	93	39
Continuous	45	143	99	153	200	100	196	40	93	39



Baum 20 *AutoSet*™
4-4 Pile feed with *ifold*

Baum 20 *AutoSet*™ with *ifold* offers:

- Job storage of 100 programs
- 30+ pre-programmed folds
- Color-coding and page number notation for impositions
- Video demonstrations for most applications
- Setup task list to track progress
- Folder production calculator
- Total count viewing with extra-large size numbers
- Industrial 15-inch diagonal touch screen
- Provides instructions for 1st, 2nd, and 3rd stations
- Four languages standard:
English, German, Spanish, French
- English/metric/fraction numeric display selection
- Standard inch, metric, and custom paper size selection
- Electrical power and fuse protection from main folder control
- Ergonomic adjustments for height, angle pivot for glare, and 180° swing for optimal viewing
- Touch screen parts manual
- User-defined maintenance schedule alerts
- 24/7 folder information availability

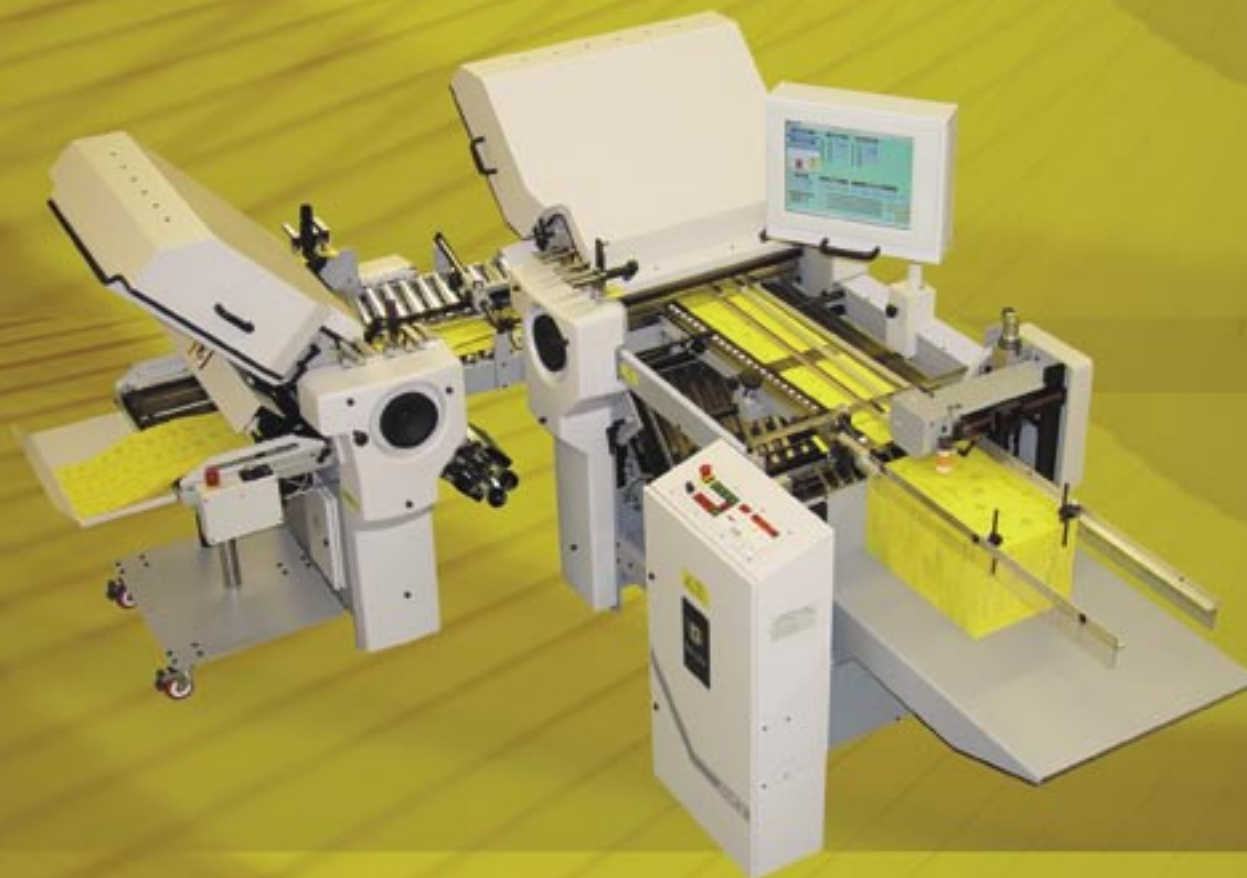
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BAUM 20 *AutoSet*™

Automation

with *ifold* information technology



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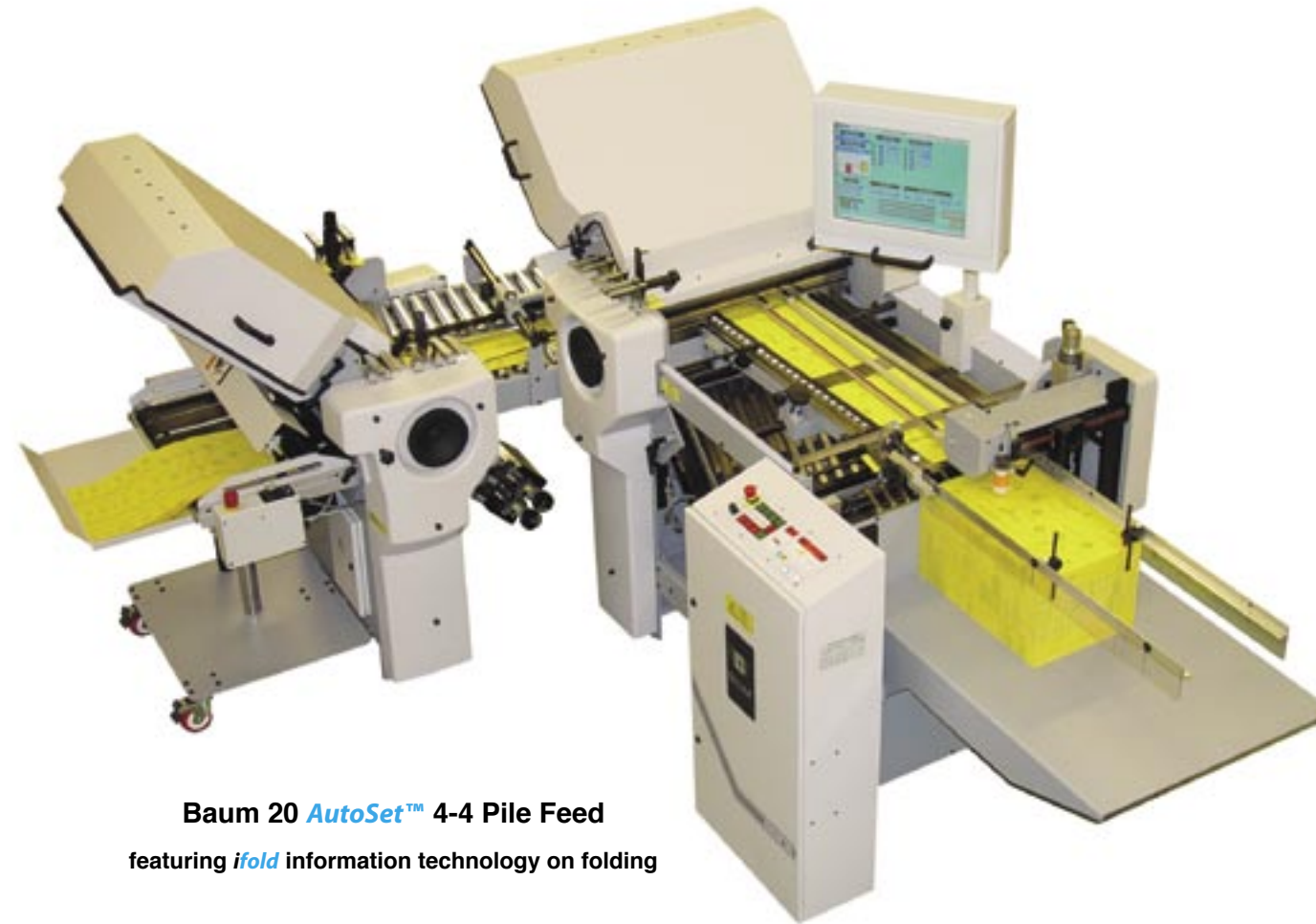


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Baum 20 *AutoSet*[™] automation technology on folding

Baum introduces the future of folding today with true technological advancements that integrate automation, information and enhanced, superior mechanical innovation. The need for increased productivity to be competitive and profitable in bindery and finishing goes beyond just automating equipment. Baum recognizes the need to train and assist the operator with the knowledge needed to provide consistent quality and increase productivity.

AutoSet combines the information of the Baum ifold with automation to provide an affordable and informative solution for your folding applications. AutoSet improves your folding capability, productivity, and is a full-time aid to all of your folding questions.



Baum 20 *AutoSet*[™] 4-4 Pile Feed
featuring *ifold* information technology on folding

AutoSet[™] makes setup, operation, maintenance and troubleshooting easy by showing the step-by-step instructions and video demonstrations, all right on the Baum floor-model folder.

Do you need to see how to.....

- Store and recall folding jobs
- Add notes on each job
- Set up the feeder
- Load paper
- Set up the register
- Set up the fold plates
- Use gapsets
- Score paper
- Perforate paper
- Edge trim
- Gutter trim
- Center trim
- Clean fold rollers
- Maintain the folder
- Troubleshoot folding questions
- Fold a job the most productive way
- Calculate your production rate
- Determine the best folding imposition
- Create a gatefold
- Use marbles correctly
- Use the on-screen parts manual
- and much, much more



FOLDERS • CUTTERS • DRILLS • FINISHING • GENUINE PARTS

Phone: 800/543-6107 or 937/492-1281, Fax: 937/492-7280

See us on the internet at <http://www.baumfolder.com>

or e-mail us at baumfolder@baumfolder.com

Sample screens from the Baum 20 *AutoSet*[™] Pile feed folder.



Main Menu Screen



Fold Selection Screen



Paper Selection Screen



Job Summary Screen



Maintenance Screen

Baum *AutoSet*[™] automatically allows the operator to set up a fold job using stored information or to create a new job. *AutoSet*[™] enhances the capabilities of the operator by providing "SEE HOW" videos of major subjects related to folding. All of this information and setup is utilized through a compact touch-screen computer mounted directly to the Baum *AutoSet*[™] folder.